

WK 51

Dart Aerospace Ltd.

Date: Monday, 24/11/2008 1:00:44 PM
User: Julie Dawson

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D205-626-012
Job Number	: 43717		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D205626012
This Issue	: 24/11/2008 S.O. No. :	Drawing Number	: R08-104
Prsht Rev.	: NC	Project Number	:
First Issue	: 24/11/2008 Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 01/12/2008 Qty: 2 Um: Each
Checked & Approved By	: <u>JLD 08.11.24</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D205626012	Heli-Access-Handle RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
Heli-Access-Handle RH
Qty 1 B36101 @ CHG002
Qty 1 B38090 @ CHG002

2.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
-New labels with the new batch # required @ CHG002
-New paper work is also required.

-Ensure handle is clean and re-packaged, and identified with the original Batch #

-Re-package and identify.
-Return to stock
-Location: LC 8/11/25 (2)

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

u 08/12/16

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 04/12/2007 12:28:14 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D205-626-012
Job Number	: 36101		
Estimate Number	: 10804		
P.O. Number	: <i>N/A</i>	Part Number	: D205626012
This Issue	: 04/12/2007 S.O. No. : <i>N/A</i>	Drawing Number	: RTN670
Prsht Rev.	: NC	Project Number	: <i>N/A</i>
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: <i>N/A</i>
Previous Run	: 00015	Material	: <i>N/A</i>
Written By	: _____	Due Date	: 11/12/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	1 Um: Each
Comment	: _____		

Additional Product

P/W

REFERENCE ONLY

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP

*20-12-04*

Comment: INSPECT WORK TO CURRENT STEP

2.0

D205626012

Heli-Access Handle RH

*KS 7/12/04*

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Heli-Access Handle RH
 - From RTN 670. D205-626-012 original B34865 @ CHG 002

PC 7/12/05 (1)

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1 *REV.*
 - New labels and paper work required @ new Batch #
 - Re-package item at CHG 002

PC 7/12/05 (1)

4.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(1) 11/12/06

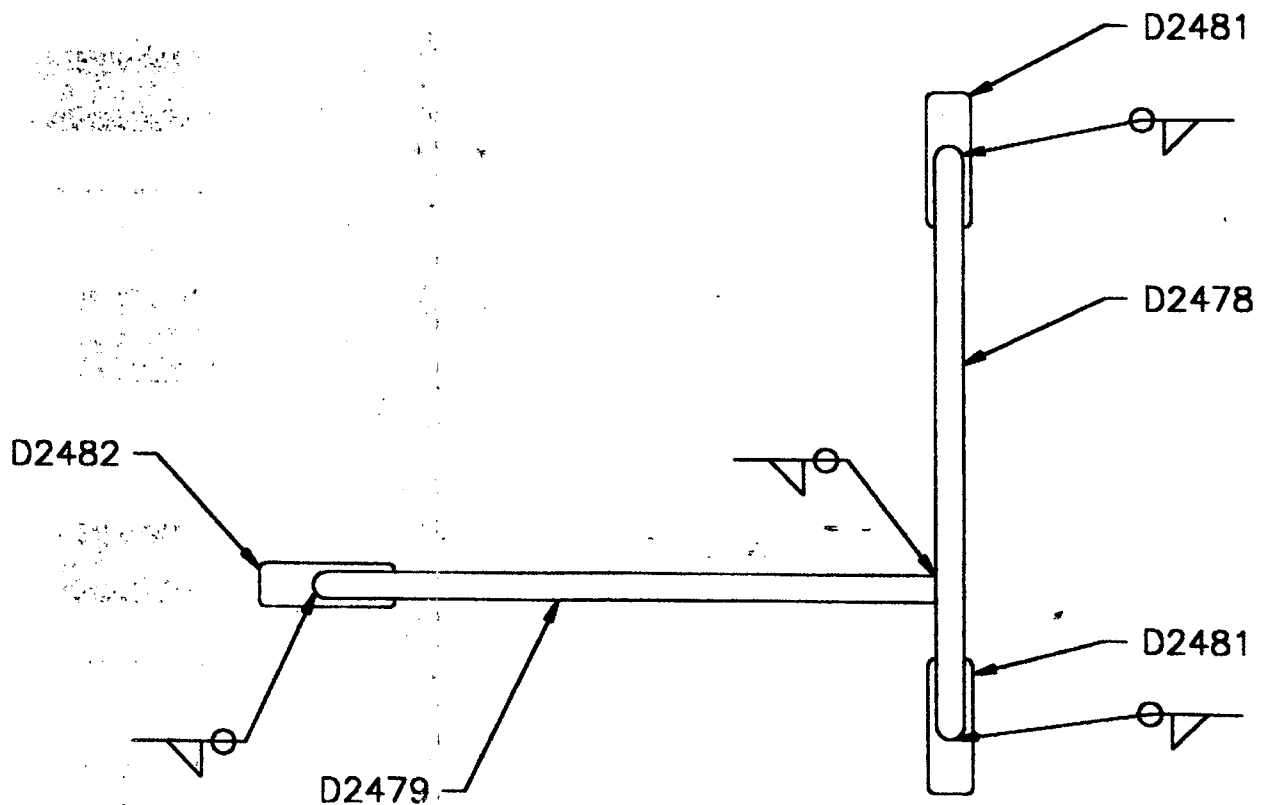
Job Completion

*U 8.12.06*



DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2480	REV. A SHEET 1 OF 1
DATE 96:05:14		TITLE HANDLE WELDMENT ASSEMBLY	SCALE 6:1
AI <i>11/18</i> 05.06.23		ADDED POWDER COAT	

RELEASED
96/10/02 DS



D2480-011 LH SHOWN
D2480-012 RH OPPOSITE

NOTES:

- 1) WELD PER TEMPLATE DT 2480 WG PER DSI 004
AI 2) POWDER COAT WHITE GLOSS (REF: 4.3.5.2) AS PER QSI 005

Date: Tuesday, 25/09/2007 10:06:10 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D205-626-012
Job Number : 34865	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : D205626012
This Issue : 25/09/2007 S.O. No. : N/A	Drawing Number : RTN TO STK
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : N/A
Previous Run : 34864	Material : N/A
Written By : _____	Due Date : 02/10/2007 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT KIT

25-09-07 (1)

2.0

D205626012

Heli-Access Handle RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Heli-Access Handle RH

B/N 23496

CHG 002

him ?

CHG 002 per him
07-09-26

07/09/26

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE-PACKAGE PER PPP

USING NEW B/N

NEW LABELS & PAPERWORK REQ'D

→ RE-IDENTIFY PAPERWORK WITH NEW B/N

07/09/26 (1)

4.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

25-09-07 (1)

Job Completion



U 07-09-26

5/35

REFERENCE ONLY

SPLIT

DART AEROSPACE LTD		Work Order:	23496 A
Description: Heli- Access-Handle, RH		Part Number:	D205-626-012
		Qty:	87

Step	Location	Procedure	By	Date	Qty																								
1	EXPEDITING	Issue Work Order	DA	05.06.06	8																								
2	EXPEDITING	Photocopy blue file and type labels as per PPP D205-626-012 UK33	DA	05.06.06	8																								
3	STORES	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D2480-012</td> <td>Handle Weldment</td> <td>B23498</td> </tr> <tr> <td>6</td> <td>AN526C632R7</td> <td>Screw</td> <td>M17864</td> </tr> <tr> <td>6</td> <td>AN960JD6</td> <td>Washer</td> <td>M6085</td> </tr> <tr> <td>6</td> <td>MS21042L06</td> <td>Nut M10662</td> <td>M14941</td> </tr> <tr> <td>1</td> <td colspan="3">Copy of paperwork from step 2</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	1	D2480-012	Handle Weldment	B23498	6	AN526C632R7	Screw	M17864	6	AN960JD6	Washer	M6085	6	MS21042L06	Nut M10662	M14941	1	Copy of paperwork from step 2			DA	05.06.06	8
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6	AN960JD6	Washer	M6085																										
6	MS21042L06	Nut M10662	M14941																										
1	Copy of paperwork from step 2																												
4	QC	Inspect Level 4	DL	05/08/08	7																								
5	STORES	Package per PPP D205-626-012	DL	05/08/08	7																								
6	EXPEDITING	Close W/O Cost / Part 59.78 Sur 05/08/10 (7) 71.52	DL	05/08/08	7																								
			DL	05/08/09	7																								

Rev	Date	Change	Revised By	Approved
A	96.06.17			
B	00.03.20	Reformat	EC	

RELEASED

EC 00.03.22

RCP 9000214

Date: Tuesday, 3/18/2008 3:55:27 PM
User: Kim Johnston

Process Sheet

14

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HELI-ACCESS-HANDLE
Job Number : 38090
Estimate Number : 12989
P.O. Number :
This Issue : 3/18/2008 S.O. No. :
Prsht Rev. : NC Part Number : D205626012
First Issue : 11 Type : LARGE FAB ASSY Drawing Number : IIN D205-626 REV B
Previous Run : 37493 Drawing Revision : B
Material :
Written By : Due Date : 4/4/2008 Qty: Um: Each
Checked & Approved By : 08 03 18
Comment : Est Rev-B Reformat 00-03-03 EC

Additional Product: New P/W

REFERENCE ONLY

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 DC: DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

CL 08/07/03 (2 more)

Photocopy bluefile & type labels per PPP 205-626-012

CHG 002

S 08/02/04 08.03.26

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

3.0 D2480012 Handle, Weldment (RH)



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Handle, Weldment (RH)

Batch:

B38222 x4

New Batch

AS 08/07/04 (x4)

4.0 AN526C632R7 Screw



Comment: Qty.: 6.0000 Each(s)/Unit Total: 42.0000 Each(s)

Screw

Batch:

M106785 19X

M107715 5X

5.0 AN960JD6 Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

Washer

Batch:

M6085

PC 8/7/3 (4)

Process Sheet

Order: CU-DAR001 Dart Helicopters Services,

Drawing Name: HELI-ACCESS-HANDLE

Number: 38090

Part Number: D205626012

Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L06

Nut



Comment: Qty: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut

Batch:

M107898

8/7/3

(4)

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08/07/04 (4)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-626-012

Location:

PPP Rev:

POVD

08/07/04

(4)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/08 (4)

Job Completion



08/07/07